

Presents...

enduraTex Iron On CAD thermal transfer film.



The new heat transfer film you can apply with your vinyl cutter and sign software. Just cut it, weed it, & iron it on. No heat press needed!

A myriad of profitable applications! EnduraTex Iron On film is ideal for youth league sports apparel, custom and short run imprinted casual wear, and branded 'identity' apparel. Sell your designs to businesses, community organizations, church groups, friends & family members!

17 Popular Colors in stock!

1001 - White	1008 - Orange	1015 - Violet
1002 - Black	1009 - Fuchsia	1021 - Lemon Yellow
1003 - Royal Blue	1010 - Light Blue	1022 - Grey
1004 - Navy Blue	1011 - Brown	1024 - Dark Green
1005 - Red	1012 - Gold	1027 - Turquoise
1006 - Yellow	1007 - Green	
Roll Size	Item#	Price
15" x 5ft	ET-SI-1505-color#	\$14.59
15" x 15ft	ET-SI-1515-color#	\$37.85

Features and Specifications

- Polyurethane, ready-to-cut, custom garment decoration
- Thinner than most films - easier to weed • 3.7 mil
- Weed small letters and fine designs easily
- Light pressure to start then increase pressure as you iron
- Use teflon sheet or parchment paper
- Application Directions: Reverse or mirror cut. This is a HOT peel product. Weed excess material. Preheat iron to "Cotton" setting. Apply light pressure then increase as ironing. Apply heat for 1 min 15 seconds to 1 min 30 seconds
- See reverse of this document for detailed instructions
- Use on 100% polyester, 100% cotton and all poly/cotton blends
- Wash Instructions: Turn garment inside out. Machine wash on COLD with mild detergent. NO bleach. Dry at a normal dryer setting on household machines. Do not dry clean. Instructions apply to the material only. Please follow garment washing instructions as well. Excellent durability, even after repeated washings.

See reverse for step by step application instructions!

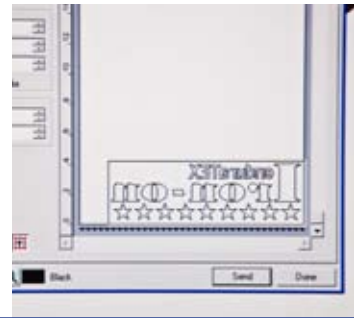
enduraTex Iron On Tutorial

Creating Custom Decorated Garments with EnduraTex Iron On in Ten Easy Steps.

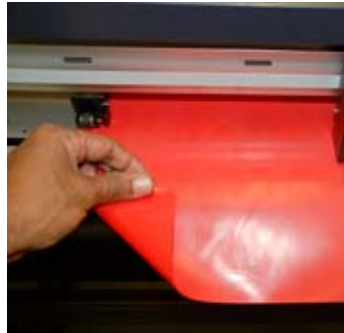
Step 1: Design your custom T-shirt graphic in LXi, FlexiSign or your preferred sign software or other vector graphic design application.



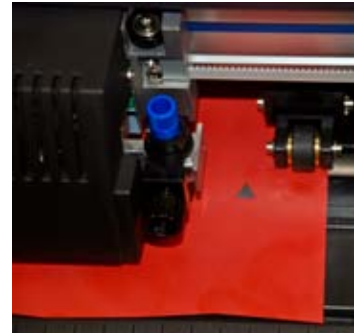
Step 2: Before sending the job to the vinyl cutter, flip the graphic to mirror image of original design. You may also have the option of setting this in the control panel of the vinyl cutter.



Step 3: Load your roll of EnduraTex Iron on film in your plotter glossy side up. Load it as it comes off the roll and feed it forward. The liner will be on the bottom, the film on top.



Step 4: Set the cutting force for approximately 70 grams or the amount you would use to cut 2 mil cast vinyl. Use a 45° blade. Perform a test cut to ensure that the parameters are correct.



Step 5: Weed the image as you would a vinyl graphic, peeling away anything you don't intend to apply to the garment. As you do so, you will expose the slightly tacky clear liner.



Step 6: Place the graphic on the shirt tacky side down, with the clear plastic liner facing you. Place it so that it reads correctly. If it still looks like a mirror image, it's upside down.



Step 7: Using a standard household iron, set it for "cotton" (the second hot-test setting) and wait for it to reach that temperature. Most irons will glow red when they have reached the set temperature.



Step 8: Cover the graphic with a sheet of parchment paper. The parchment prevents the liner from sticking to the bottom of the hot iron as you move it across the graphic.



Step 9: Beginning with mild pressure, iron the transfer, covering the entire surface of the transfer area. Gradually increase pressure. Iron in this manner for at least one minute and 15 seconds.



Step 10: Remove the parchment and immediately peel the plastic liner and discard it. You're done. You've just created a custom decorated garment with EnduraTex Iron On!

