

## Heat Transfer Application Tips:

- 1: Pressure is important. Too little or too much can interfere with successful transfer.
- 2: Printable film & heat transfer tape. When using high tack heat transfer tape on thin printable films, you may need to remove the liner aggressively.
- 3: After removing the transfer tape, it's a good idea to cover the print with silicone kraft paper or a Teflon sheet and re-press for about 3 seconds to set the adhesive.
- 4: Use a Teflon Pillow to reduce platen edge marks on soft apparel
- 5: Don't assume the temp display is always right. These are very good, but if you have an older press or a different brand, check it. May be off by as much as 25°F.
- 6: SD20: Level the platen before you try pressing pressure-sensitive materials like laser transfer paper. An uneven bed may yield inconsistent results.
- 7: Dip mugs in cool water after removing transfer paper.
- 8: Use the pre-alarm feature with mug press to give you a ten second warning. This gives you time to put on your gloves and prepare.
- 9: Don't force open an auto-open press.
- 10: Don't put a heat press on an overloaded circuit
- 11: Read the Manual & Perform recommended maintenance
- 12: Swingaway Tip: When pressing thick items like mouse pads, reduce the pressure and test before committing.
- 13: When trying a new sublimation setting, don't judge the color based solely on the print. Some sublimation profiles produce dramatic shifts from print to press. Press one before deciding on color adjustments.