

Layering Guide for Siser Heat Transfer Film

Recommended Placement and Wash Test Results

Number of Washes 0 5-10 15-20 30+

EasyWeed	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf	
	Bottom	EasyWeed	EasyWeed	EasyWeed	EasyWeed	EasyWeed	
			30+	30+	30+	15-20	30+
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll	
	Bottom	EasyWeed	EasyWeed	EasyWeed	EasyWeed	EasyWeed	
			15-20	30+	30+	15-20	30+
	Top	3D XPD	Holographic	Glitter	CADflex		
	Bottom	EasyWeed	EasyWeed	EasyWeed	EasyWeed		
			5-10	15-20	30+	30+	

EW Stretch	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf	
	Bottom	EW Stretch	EW Stretch	EW Stretch	EW Stretch	EW Stretch	
			30+	30+	30+	30+	30+
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll	
	Bottom	EW Stretch	EW Stretch	EW Stretch	EW Stretch	EW Stretch	
			30+	30+	30+	30+	30+
	Top	3D XPD	Holographic	Glitter	CADflex		
	Bottom	EW Stretch	EW Stretch	EW Stretch	EW Stretch		
			5-10	30+	30+	30+	30+

EW Electric	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf	
	Bottom	EW Electric	EW Electric	EW Electric	EW Electric	EW Electric	
			30+	30+	30+	15-20	30+
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll	
	Bottom	EW Electric	EW Electric	EW Electric	EW Electric	EW Electric	
			30+	30+	30+	30+	30+
	Top	3D XPD	Holographic	Glitter	CADflex		
	Bottom	EW Electric	EW Electric	EW Electric	EW Electric		
			5-10	30+	30+	30+	

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EW Extra	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf	
	Bottom	EW Extra	EW Extra	EW Extra	EW Extra	EW Extra	
			30+	30+	30+	30+	30+
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll	
	Bottom	EW Extra	EW Extra	EW Extra	EW Extra	EW Extra	
			15-20	30+	30+	15-20	30+
	Top	3D XPD	Holographic	Glitter	CADflex		
	Bottom	EW Extra	EW Extra	EW Extra	EW Extra		
			5-10	15-20	30+	30+	

	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf
Metallic	Bottom	Metallic	Metallic	Metallic	Metallic	Metallic
		0	0	0	0	0
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll
	Bottom	Metallic	Metallic	Metallic	Metallic	Metallic
		0	0	0	0	30+
	Top	3D XPD	Holographic	Glitter	CADflex	
	Bottom	Metallic	Metallic	Metallic	Metallic	
		0	0	0	0	

Number of Washes 0 5-10 15-20 30+

	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf
VF Moda	Bottom	VF Moda	VF Moda	VF Moda	VF Moda	VF Moda
		30+	30+	30+	15-20	30+
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll
	Bottom	VF Moda	VF Moda	VF Moda	VF Moda	VF Moda
		15-20	30+	30+	15-20	30+
	Top	3D XPD	Holographic	Glitter	CADflex	
	Bottom	VF Moda	VF Moda	VF Moda	VF Moda	
		5-10	15-20	30+	30+	

	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf
VF Glitter	Bottom	VF Glitter	VF Glitter	VF Glitter	VF Glitter	VF Glitter
		30+	15-20	30+	15-20	30+
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll
	Bottom	VF Glitter	VF Glitter	VF Glitter	VF Glitter	VF Glitter
		15-20	30+	30+	15-20	30+
	Top	3D XPD	Holographic	Glitter	CADflex	
	Bottom	VF Glitter	VF Glitter	VF Glitter	VF Glitter	
		5-10	15-20	30+	30+	

	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf
StripFlock	Bottom	StripFlock	StripFlock	StripFlock	StripFlock	StripFlock
		30+	30+	30+	15-20	30+
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll
	Bottom	StripFlock	StripFlock	StripFlock	StripFlock	StripFlock
		15-20	15-20	30+	30+	30+
	Top	3D XPD	Holographic	Glitter	CADflex	
	Bottom	StripFlock	StripFlock	StripFlock	StripFlock	
		5-10	15-20	30+	30+	

Number of Washes 0 5-10 15-20 30+

	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf
ReflectAll	Bottom	ReflectAll	ReflectAll	ReflectAll	ReflectAll	ReflectAll
		30+	30+	30+	30+	30+
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll
	Bottom	ReflectAll	ReflectAll	ReflectAll	ReflectAll	ReflectAll
		15-20	30+	30+	30+	30+
	Top	3D XPD	Holographic	Glitter	CADflex	
	Bottom	ReflectAll	ReflectAll	ReflectAll	ReflectAll	
		5-10	15-20	30+	30+	

3D XPD	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf
	Bottom	3D XPD	3D XPD	3D XPD	3D XPD	3D XPD
		5-10	5-10	5-10	5-10	5-10
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll
	Bottom	3D XPD	3D XPD	3D XPD	3D XPD	3D XPD
		5-10	5-10	5-10	5-10	5-10
	Top	3D XPD	Holographic	Glitter	CADflex	
	Bottom	3D XPD	3D XPD	3D XPD	3D XPD	
		5-10	5-10	5-10	5-10	

Holographic	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf
	Bottom	Holographic	Holographic	Holographic	Holographic	Holographic
		0	0	0	15-20	0
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll
	Bottom	Holographic	Holographic	Holographic	Holographic	Holographic
		0	0	0	0	30+
	Top	3D XPD	Holographic	Glitter	CADflex	
	Bottom	Holographic	Holographic	Holographic	Holographic	
		0	0	0	0	

Number of Washes 0 5-10 15-20 30+

Glitter	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf
	Bottom	Glitter	Glitter	Glitter	Glitter	Glitter
		5-10	5-10	5-10	5-10	5-10
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll
	Bottom	Glitter	Glitter	Glitter	Glitter	Glitter
		0	0	0	0	15-20
	Top	3D XPD	Holographic	Glitter	CADflex	
	Bottom	Glitter	Glitter	Glitter	Glitter	
		0	0	0	5-10	

CADflex	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf
	Bottom	CADflex	CADflex	CADflex	CADflex	CADflex
		30+	15-20	30+	15-20	30+
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll
	Bottom	CADflex	CADflex	CADflex	CADflex	CADflex
		15-20	30+	30+	30+	30+
	Top	3D XPD	Holographic	Glitter	CADflex	
	Bottom	CADflex	CADflex	CADflex	CADflex	
		5-10	15-20	30+	30+	

EW Perf	Top	EasyWeed	EW Stretch	EW Electric	EW Extra	EW Perf
	Bottom	EW Perf	EW Perf	EW Perf	EW Perf	EW Perf
		30+	30+	30+	30+	30+
	Top	Metallic	VF Moda	VF Glitter	StripFlock	ReflectAll
	Bottom	EW Perf	EW Perf	EW Perf	EW Perf	EW Perf
		15-20	30+	30+	15-20	30+
	Top	3D XPD	Holographic	Glitter	CADflex	
	Bottom	EW Perf	EW Perf	EW Perf	EW Perf	
		5-10	15-20	30+	30+	